

Receiving Report

Date: 11/01/27

Batch No: M116720

Supplier: MARMON

Dart P/O: 13304

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection ☐ N/A ☐
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M6061T	1.00W.049	12	0	0	12	
M304T	Re.675W.091	40	0	0	40	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: [Signature]

Date

Received/Costing

Initial

Location _____

Purchase Order Receipt Listing

Page 1 of 2

Friday, January 28, 2011 7:04:36 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13354 Receipt Dates from 1/28/2011 to 1/28/2011 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MAR001 Marmon/Keystone Canada Ltd.									
PO13354	1		M6061T6T0.500W.0 f 58		1/28/2011	1/28/2011	204.0000	\$2.20	0.0000	0	\$448.80
CAD	No		6061-T6 RD Tube f .500 x.058W 116720		✓ 104.0000	DESJ02 17		\$448.80	0.0000	0	
	2		M6061T6T1.000W.1 f 88		1/28/2011	1/28/2011	24.0000	\$3.45	0.0000	0	\$82.80
	No		6061T6 RD TUBE f 1.00 X .188W 116720		✓ 24.0000	DESJ02 1		\$82.80	0.0000	0	
	3		M6061T6T0.375W.0 f 49		1/28/2011	1/28/2011	24.0000	\$1.55	0.0000	0	\$37.20
	No		6061-T6 RD Tube f .375 x.049W 116720		✓ 24.0000	DESJ02 2		\$37.20	0.0000	0	
	4		M6061T6T0.625W.0 f 65		1/28/2011	1/28/2011	48.0000	\$2.95	0.0000	0	\$141.60
	No		6061-T6 RD Tube f .625 x.065W 116720		48.0000	DESJ02 9		\$141.60	0.0000	0	
	6		M6061T6T1.000W06 f 5		1/28/2011	1/28/2011	60.0000	\$3.25	0.0000	0	\$195.00
	No		6061T6 RD TUBE f 1.00 x .065w 116720		60.0000	DESJ02		\$195.00	0.0000	0	
	7		M304TR0.500W.035 f		1/28/2011	1/28/2011	100.0000	\$0.98	0.0000	0	\$98.00
	No		304 RD Tube .500 x f .035W 116720		100.0000	DESJ02 8		\$98.00	0.0000	0	
	8		M304TR0.750W.049 f		1/28/2011	1/28/2011	40.0000	\$1.50	0.0000	0	\$60.00
	No		304 RD Tube .750 x f .049W 116720		40.0000	DESJ02		\$60.00	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
									Total Received Quantity:		500.0000
									Total Qty to Inspect (PO U/M):		0.0000
									Total Reject Quantity:		0.0000
									Total Receipt Value:		\$1,063.40
									Total Balance Due Quantity:		0.0000



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE... 1
Order : 1097398
Date... 01/26/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13354	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	204 /FT Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00006343 Total...	17 17	204/FT 204/FT		
02	24 /FT ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.188 HT#.....: 50924 060 Total...	1 1	24/FT 24/FT		
03	24 /FT ALUMINUM SMLS TUBE ATS .375 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.375W.049 HT#.....: F00007462 Total...	2 2	24/FT 24/FT		
04	48 /FT ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.065 HT#.....: F00007882 Total...	4 4	48/FT 48/FT		
05	60 /FT ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.065 HT#.....: F00004378 Total...	5 5	60/FT 60/FT		
06	100 /FT STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#: M304TR0.500W.035 HT#.....: YT0674 Total...	5 5	100/FT 100/FT		
07	STAINLESS STEEL SEAMLESS TUBE				

Continued on next page..



A Marmon Distribution Services/Berkshire Hathaway Company

PAGE..: 2
Order : 1097398
Date..: 01/26/2011

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA TST OVERLAND #222212		F.O.B. BOUCHERVILLE		SALESPERSON G. Dulude		YOUR ORDER NO. 13354	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered			
40 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.049 HT#.....: VT1679 Total...	rev:08/08 2 2	40/FT 40/FT				

No. of Bdls/Pieces

1 / 0

Total Weight.....:

87

Customers.: _____



A Marmon Distribution Services /Berkshire Hathaway Company

Chantal Lavoie

From: gdulude@mkcdn.com
Sent: January 28, 2011 10:54 AM
To: Chantal Lavoie
Subject: Re: info

hello Chantal,

Our warehouse supervisor added it on the paperwork and 7 pieces we shipped you have that number.

Ghislaine Dulude
Rep. ventes internes / Inside Sales Rep.
Marmon Keystone Canada Inc./Boucherville
Tél. / Phone: (514) 527-9153 (4232)
Sans frais / Wats: (800) 361-8142
Télec. / Fax: (450) 641-4357
www.mkcanada.com

"Chantal Lavoie" <clavoie@dartaero.com>

To <GDULUDE@MKCDN.COM>

cc

Subject info

01/28/2011 10:38 AM

Hi Ghislaine,

Could you please confirm that on order # 1097398, p/o:13354 that you have added heat # by hand F00008322.

Thanks
Chantal

1/28/11

ATS .500 .058 D6061

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-11349-2		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205589	LINE ITEM: 002	SHIP DATE: 06/07/2010	KAISER LOT NUMBER: F00008322	ALLOY: (6061)	TEMPER: (T6)
WEIGHT SHIPPED: 326.000 LB	QUANTITY: 286.000 PCS	B/L NUMBER: 204875	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 1 of 2

Nathaniel Stevens
ATS .500 .058 D6061 T6

MARMON / KEYSTONE	
Q.C. REVIEWED	
DATE	INITIAL
8/27/10	JA

KAISER
ALUMINUM
FABRICATED PRODUCTS

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CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 2 of 2

KAISER ALUMINUM FABRICATED PRODUCTS

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CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 80-8143-1		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 204128	LINE ITEM: 001	SHIP DATE: 10/28/2009	KAISER LOT NUMBER: F00006343	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 691.000 LB	QUANTITY: 806.000 PCS	B/L NUMBER: 203279	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00006343	0001	1	47.4	44.0	12.0	N/A	N/A	N/A
F00006343	0002	1	48.3	44.9	12.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67559	.64	.30	.22	.05	.96	.07	.04	.02	.00	.00	.00	.00	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Kaiser Order Number: 204128

Line Item: 001

Christopher J. Garcia
AT/5.058 D6061 T6

Page 1 of 2

MARMON / KEYSTONE	
Q.C. REVIEWED	
DATE	INITIAL
01/10	JA

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Christopher J. Garcia

Page 2 of 2

~~Kaiser Order Number: 204128~~

Q. C. REVIEWED Form: 001

**KAISER
ALUMINUM**
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**
<http://Certs.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 60-52051-1		CUSTOMER PART NUMBER: SPIRIT-360058		PRODUCT DESCRIPTION: 1.000 OD X 0.188 WALL ESRT	
KAISER ORDER NUMBER: 9055001	LINE ITEM: 001	SHIP DATE: 04/20/2010	KAISER LOT NUMBER: 50924 060	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 6527.000 LB	QUANTITY: 482.000 PCS	B/L NUMBER: 958276	DIAM/DAF/T/KMS:	WIDTH:	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR092861	0001	001	44.3	37.6	14.1	NA N/A	N/A	N/A
XTR092861	0001	002	44.6	40.9	10.4	NA N/A	N/A	N/A
XTR092861	0001	003	44.6	40.5	12.5	NA N/A	N/A	N/A
XTR092861	0001	004	43.7	39.6	14.5	NA N/A	N/A	N/A
XTR092861	0001	005	43.2	39.4	13.3	NA N/A	N/A	N/A
XTR092861	0001	006	42.6	38.6	14.0	NA N/A	N/A	N/A
XTR092861	0001	007	44.1	39.6	16.0	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II AMS-QQ-A-200/B TYPE 1
 ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not
 applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00288992

Kaiser Order Number: 9055001

Line Item: 001

Page 1 of 1

ATS 1.000 .188

E6061

T6511

#SRPRS:
OR.REF:

INIT.:

TO:

NOITIATION From: MARMON/KEYSTONE CORPORATION 06/21/2010

M/R OR:
C.P.O. #:
C PART:

04/12/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INT.::

OR.REF:

SLSPRS:

C.P.O.::

C PART::

KAISER
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CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
8573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-8448-1		CUSTOMER PART NUMBER: AT/375.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 204865	LINE ITEM: 001	SHIP DATE: 03/10/2010	KAISER LOT NUMBER: F00007462	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 364.000 LB	QUANTITY: 516.000 PCS	B/L NUMBER: 204144	DIAM/DAF/THKNS: Ø	WIDTH: Ø	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007462	0001	1	45.7	42.1	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67869	.61	.34	.23	.05	.99	.08	.05	.02	.00	.00	.00	.01	.02

S
Waltz → *D*

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006481

Kaiser Order Number: 204865

Line Item: 001

Christopher J. Garcia

Page 1 of 2

AT8 .375.049 D6061 T6

04/12/2010 From: MARMON/KEYSTONE CORPORATION
M/K OR: INIT.:
C.P.O.:
C PART:

To:

OR.REF:
SLSPRS:

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.375"; Wall: 0.049"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Switzer

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q.C. Reviewed
1304/28/10

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006481

Kaiser Order Number: 204865

Line Item: 001

KAISER

ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-10004-1		CUSTOMER PART NUMBER: AT/.625.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205253	LINE ITEM: 001	SHIP DATE: 04/25/2010	KAISER LOT NUMBER: F00007882	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 601.000 LB	QUANTITY: 373.000 PCS	B/L NUMBER: 204471	DIAM/DAE/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007882	0001	1	44.0	41.6	15.0	N/A	N/A	N/A
F00007882	0002	1	45.1	42.7	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

Sub/28 →

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Christopher J. Garcia

Kaiser Order Number: 205253

Page 1 of 2

Line Item: 001

ATS .625.065 D6061 T6

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.625"; Wall: 0.065"; Round @

~~AMS-4082P~~ ~~ASTM-B210-04~~ ~~WW-T-700/6F~~

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Subsize

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Christopher J. Garcia

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001

Q. C. REVIEWED

KAISER

ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-39144		CUSTOMER PART NUMBER: AT/1.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 202797	LINE ITEM: 002	SHIP DATE: 12/22/2008	KAISER LOT NUMBER: F00004378	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 614.000 LB	QUANTITY: 228.000 PCS	B/L NUMBER: 201844	OD/ID/THKNS: WIDEN	LENGTH: 12.000 FT	
SHIP TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00004378	0001	1	45.3	41.6	16.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6894	.63	.35	.22	.05	1.02	.08	.06	.02	.00	.00	.00	.01	.03

Applicable Requirements:

Description: OD: 1.000"; Wall: 0.065"; Round @

AMS-4082P ASTM-B210-04 ~~WW-T-700/6E~~

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Kaiser Order Number: 202797

Line Item: 002

Wilfredo A. delaCruz

Page 1 of 2

AT 1.065 734

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Kaiser Order Number: 202797

Wilfredo A. delaCruz

Page 2 of 2

Q. C. REVIEWED Line Item: 002



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2010-3-5-B-5						
P.O. NO.: BN6680						ORDER NO.: 2010-03-005-B						
COMMODITY: <u>STAINLESS STEEL SEAMLESS TUBING</u>						GRADE: <u>ASTM A213-07/ASME SA213-07 TP304/TP304L</u>						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO.: <u>YT0674</u>						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.022	0.82	0.039	0.004	0.46	8.06	18.12				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	P10-5-66	500	797	340	685	45.5	OK	OK	76	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT						

QC REVIEWED
AUG 11 2010
m



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER: MARMON/KEYSTONE CANADA INC.							CERTIFICATE NO.: 2010-5-13-A-7					
P.O.NO.: MN6855							ORDER NO.: 2010-05-013-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING							GRADE: ASTM A213/ASME SA213-07 TP304/TP304L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.							HEAT NO.: YTI679					
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0				
RESULTS (LADLE)		0.026	0.80	0.039	0.004	0.44	8.08	18.11				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)
0.750	0.065	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)
0.750	0.095	20	10-6-269	25	152	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-09-20						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT						

Q.C. Reviewed
22/11/05/10

SIS - 150 - 049 - 304L * YTI679 * 100066 / * MN6855 * 11/10/2010



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13354**

Purchase Order Date 1/25/11

PO Print Date 1/25/11

Page Number 1 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
Call 613/251-1111

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	1/28/11 Yes	204.00 f	TST ground	\$2.2000	\$448.80
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
2	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	1/28/11 Yes	24.00 f	TST ground	\$3.4500	\$82.80
		Special Inst:	MATERIAL AS ABOVE				
3	M6061T6T0.375W.049	6061-T6 RD Tube .375 x.049W	1/28/11 Yes	24.00 f	TST ground	\$1.5500	\$37.20
		Special Inst:	MATERIAL AS ABOVE				

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/25/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13354**

Purchase Order Date 1/25/11

PO Print Date 1/25/11

Page Number 2 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

4	M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	1/28/11	✓ 48.00	TST ground	\$2.9500	\$141.60
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Yes

f

Special Inst: MATREIAL AS ABOVE

5	M6061T6T1.000W.049	6061T6 RD TUBE 1.00 x .049w	2/04/11	12.00	TST ground	\$2.4000	\$28.80
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Yes

f

Special Inst: MATREIAL AS ABOVE

6	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	1/28/11	✓ 60.00	TST ground	\$3.2500	\$195.00
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Yes

f

Special Inst: MATREIAL AS ABOVE

7	M304TR0.500W.035	304 RD Tube .500 x .035W	1/28/11	✓ 100.00	TST ground	\$0.9800	\$98.00
---	------------------	--------------------------	---------	----------	------------	----------	---------

Yes

f

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

8	M304TR0.750W.049	304 RD Tube .750 x .049W	1/28/11	✓ 40.00	TST ground	\$1.5000	\$60.00
---	------------------	--------------------------	---------	---------	------------	----------	---------

Yes

f

cu/04/27

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/25/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13354

Purchase Order Date 1/25/11

PO Print Date 1/25/11

Page Number 3 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

800 361 8142

450 641 4357

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

9 M304TR0.675W.091 304 RD Tube .675 x .091W 2/04/11 40.00 TST ground \$2.8500 \$114.00
Yes

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269
316L SEAMLESS (3/8 SCHEDULE 40)
REF. DWG D2282

PO Total:

\$1,206.20

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 1/25/11

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 1/24/11

Quotation number.: 1-598993

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
Line - 1 204 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .058 D6061 stock en lgrs de 12'	1	2.200/FT 448.80
Line - 2 24 FT	ALUMINUM HOLLOW BAR B-241 T6511 ABH 1.000 .188 .624 E6061 stock	1	3.450/FT 82.80
Line - 3 24 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .375 .049 D6061 stock en lgrs de 12'	1	1.550/FT 37.20
Line - 4 48 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .625 .065 D6061 stock en lgrs de 12'	1	2.950/FT 141.60
Line - 5 12 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS 1.000 .049 D6061 7/10 jours	1	2.400/FT 28.80
Line - 6 60 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS 1.000 .065 D6061 60' en stock en lgrs de 12'. balance:7/10 jours	1	3.250/FT 195.00
Line - 7 100 FT	STAINLESS STEEL SEAMLESS TUBE A213/SA213 A.W. POLI STS .500 .035 304L stock	1	.980/FT 98.00

Continued on next page...

Taxes applicables: En sus/ All applicable taxes Extra:
Tarifs douaniers/ Duty

Les prix soumis sont en fonds canadiens sauf si precise autrement/
All prices quoted in Canadian Dollars unless otherwise stated.

Montant total/
Total Amount...:

Poids total/
Total weight....:



Services de distribution Marmon/La société Berkshire Hathaway



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 2

Date.: 1/24/11

Quotation number.: 1-598993

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
Line - 8	STAINLESS STEEL SEAMLESS TUBE A213/SA213 A.W. POLI ✓		
40 FT	STS .750 .049 304L stock en lgrs de 20'	1	1.500/FT 60.00
Line - 9	STAINLESS SEAMLESS PIPE SA312 ✓		
40 FT	SPS .375 .091 40S 316L livraison 7/10 jours - disponible en 316L seulement	1	2.850/FT 114.00
	Energy Surcharge		12.20
Taxes applicables: En sus/ All applicable taxes Extra: Tarifs douaniers/ Duty		Montant total/ Total Amount....:	1,218.40
Les prix soumis sont en fonds canadiens sauf si precise autrement/ All prices quoted in Canadian Dollars unless otherwise stated.		Poids total/ Total weight.....:	111.2 lbs



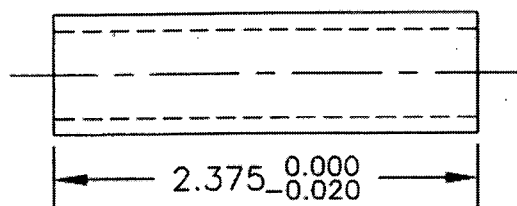
Services de distribution Marmon/La société Berkshire Hathaway

REFERENCE ONLY

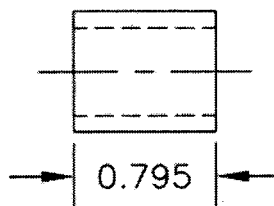
DART

DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 1 OF 2
DATE 05.06.07	TITLE HANDLE TUBES		SCALE 1:1
A	94.10.14	NEW ISSUE	
B	95.03.23	RE-DESIGN	
C	97.10.20	CORRECTED NUMBERING SCHEME	
D	05.03.16	REDESIGN D2282-5; 0.795 WAS 0.750	
E	05.06.07	D2282-5 304 SS WAS 303 SS; R0.063 x 0.063 WAS R0.080 x 0.030	

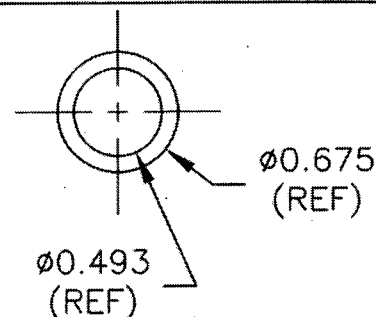
RELEASED
[Signature]
05/09/16
REFERENCE ONLY



D2282-3



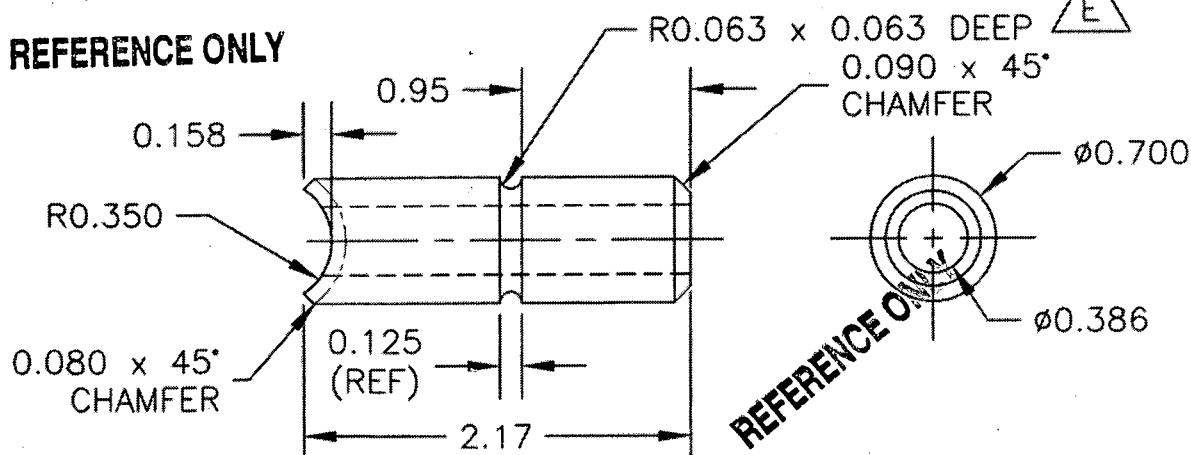
D2282-7



D2282-3/-7 TUBE:

- 1) MATERIAL: T304/T316 3/8 SCHEDULE 40 (REF. DART SPEC. M304TR0.675W.091)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

REFERENCE ONLY



D2282-5

REFERENCE ONLY

D2282-5 STEM:

- 1) MATERIAL: AISI 304 STAINLESS STEEL (REF. DART SPEC. M304R0.750)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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M6061T6B0.375X00.750	3.873942105	0	18.1471	12
M6061T6B0.375X02.000	1.131757895	0	21.8023	6
M6061T6B0.375X03.000	0.377878947	0	13.5	6
M6061T6B0.500X02.000	3.410557895	0	27.2834	10
M6061T6B0.500X05.000	28.41631579	0	41.7636	12
M6061T6B0.500X06.000	21.61024211	0	40.4384	24
M6061T6B0.500X10.000	1.210863158	0	14	24
M6061T6B0.750X00.250	5.619157895	0	16.5	12
M6061T6B0.750X00.750	0.922943162	0	18.44095	24
M6061T6B0.750X03.000	2.28E-02	0	53	20
M6061T6B00750X00.125	38.62777368	0	70.0243	80
M6061T6B1.000X02.000	16.66269474	0	73.1103	40
M6061T6B1.000X02.500	8.08E-02	0	35.36	12
M6061T6B1.000X04.000	43.58351053	0	53.2995	12
M6061T6B1.000X06.000	2.325987994	0	12	6
M6061T6B1.000X12.000	14.03970526	0	21.069	12
M6061T6B1.000X15.000	5.219473684	0	38.09	24
M6061T6B1.250X01.250	1.236254211	0	25.86645053	12
M6061T6B1.500X01.250	0.272605258	0	18.72035	12
M6061T6B2.000X01.250	9.05194734	0	34.3055	20
M6061T6B2.000X02.000	0.316608432	0	37.3442	12
M6061T6B2.000X04.500	2.495783684	0	10.86631	6
M6061T6B2.500X03.500	0.895771111	0	9	8
M6061T6B30000X01.500	1.109783411	0	19.1289	20
M6061T6H1.000	1.926105263	0	18.13	12
M6061T6R0.625	51.52643684	0	51.06	30
M6061T6R0.750	5.080715789	0	47.76484211	40
M6061T6R1.000	2.229347368	0	28.914	12
M6061T6R1.250	0.406097368	0	50.48205	12
M6061T6R1.500	0.169736842	0	15.007	2
M6061T6S.125	11.4929793	0	60.06	96
M6061T6T0.250W.035	5.368421105	0	20.631579	10
M6061T6T0.375W.035	8.771446674	0	235.511716	100
* M6061T6T0.500W.058	137.6194737	0	62.5	80 200 ft
M6061T6T0.625W.049	3.789473684	0	26	10
M6061T6T1.000W.188	28.56362256	0	26.737418	40 24 ft
M6061T6T1.500W.125	3.026315789	0	29.5	12
M6061T6T1.750W.065	1.956842105	0	31.959	12
M6061T6T3.500W.375	5.368421053	0	8.5	0
M6061T6T5.000W.125	5.757889474	0	24.3754	6
M6061T6TR4.0X2.0W125	19.80520526	0	25	6
M6061T6TS0.750W.062	133.9430068	0	31.62726	100 200 ft
M7075T6B1.000X1.000	0.492284592	0	12	10 on p10. 13273
M7075T6B1.500X1.500	0.221021053	0	16.8526	6
M7075T73B4.000x4.000	3.789378947	0	1.2578	6
M7075T73B1.000	12.06289474	0	14.55	6 12 ft
M7885/2-4-3	12	0	441	80
M7885/3-4-4	16	0	183	100
M7885/3-4-5	3	0	71	50
M81714/16-3	1	0	4	4
M81714/2-DC1	2	0	4	4
M81714/2-DD2	1	0	4	4

TRANSMISSION VERIFICATION REPORT

TIME : 01/25/2011 11:49
NAME :
FAX :
TEL :
SER.# : F9N212739

DATE, TIME	01/25 11:48
FAX NO./NAME	14506414357
DURATION	00:00:42
PAGE(S)	03
RESULT	OK
MODE	STANDARD ECM


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PAGE.: 1

 290 Chemin du Tremblay Boucherville J4B 5X9
 TEL (514) 527 9153 FAX (450) 641 4357

 Shipping date.....: 01/26/2011
 Name of Carrier....: TST OVERLAND #222212
 F.O.B.....: BOUCHERVILLE

FORMULE COMBINÉE ET ABRÉGÉE DE CONNaisseMENT SIMPLE - CONTRAT D'EXPÉDITION DE MESSAGERIES.
 ADOPTÉE PAR LES CHEMINS DE fer dans la classification (Canadian Freight Classification) et pouvant être obtenue à toute
 époque de part et d'autre PER QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI
 SONT SOUS LA JURIDICTION DE LA COMMISSION CONSIGNEURS A CANADIENNE DES TRANSPORTS. ÉMIS À LA
 DEMANDE DE L'EXPÉDITEUR.

Il est convenu entre tout voiturier chargé du transport d'aucune partie ou de tout lesdites marchandises sur une partie quelconque
 du parcours à destination, et tout l'intérêt de tout lesdites marchandises que tout service effectué en vertu du présent et en la même force et le même effet que si elles
 étaient entièrement et spécialement énumérées par le présent et en la même force et le même effet que si elles
 étaient entièrement et spécialement énumérées par le présent et en la même force et le même effet que si elles

1. approuvées par la Commission des Transports du Canada, suivant l'ordonnance générale numéro T-5 du 1er février 1965,
 décrétant sur demande, lorsque lesdites marchandises sont transportées par une compagnie de chemin de fer ou
 2. approuvées dans la formule de connaissement ci-dessus, au impo- sée par les tarifs applicables, classifications ou règlements
 d'application aux services des chemins de fer, lorsque lesdites marchandises sont transportées par route ou
 3. approuvées dans la formule de connaissement ci-dessus, au impo- sée par les tarifs applicables, classifications ou règlements
 d'application aux services des chemins de fer, lorsque lesdites marchandises sont transportées par route ou
 4. approuvées dans la formule du Contrat d'expédition Messageries approuvée par la Commission des Chemins de Fer du Canada par
 l'ordonnance numéro T-43 du 18 septembre 1957 telle que citée dans la Classification (Express Traffic Association Tariff 100) en
 vigueur à la date ci-dessus, lorsque les marchandises sont transportées par voiturier express soumis à la juridiction de ladite
 Commission, et étant approuvées par le voiturier et acceptées pour lui-même ainsi que pour ses délégués.

Destiné à :

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Telephone.....: 613 632 5200

Customer order.: 13354

Description du chargement et marques spéciales/Description of shipments and special marks	Poids/Weight	Pièces/PCS	Si les frais sont payables d'avance contre qu'estampé ici : If charges are to be prepaid write or stamp here:
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment	rev:08/08		Collect
01-ALUMINUM SMLS TUBE ATS .500 .058 D6061 01/26/2011 204 FT Cust. part#: M6061T6T0.500W.058 Rev: RM Country of Origin: USA HT#: F00006343 F00008322		19.4	17
02-ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 01/26/2011 24 FT Cust. part#: M6061T6T1.000W.188 Rev: RM Country of Origin: USA HT#: 50924 060		13.5	1
03-ALUMINUM SMLS TUBE ATS .375 .049 D6061 01/26/2011 24 FT Cust. part#: M6061T6T0.375W.049 Rev: RM Country of Origin: USA HT#: F00007462		3.4	2
04-ALUMINUM SMLS TUBE ATS .625 .065 D6061 01/26/2011 48 FT Cust. part#: M6061T6T0.625W.065 Rev: RM Country of Origin: USA HT#: F00007882		6.5	4
05-ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 01/26/2011 60 FT Cust. part#: M6061T6T1.000W.065 Rev: RM Country of Origin: HT#: F00004378		13.5	5
06-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L 01/26/2011 100 FT Cust. part#: M304TR0.500W.035 Rev: YK Country of Origin: CAN HT#: YT0674		17.4	5
07-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L 01/26/2011 40 FT Cust. part#: M304TR0.750W.049 Rev:		14.7	
Bdls/Pieces 1 + 0 = 1	Nombre de pièces à grandes dimensions / Number of extra large pieces	Poids total/ Total weight 87 LB	Valuation/Valuation
Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following. Dimensions/ Dimensions Volume (pled cubes)/ Total cubic feet Poids net/ Dimensional weight			Numero du conn/Order number 1097398
Expéditeur/ Shipper		Agent/ Transport	Signature du client/ Customer



Services de distribution Marmon/La société Berkshire Hathaway



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

PAGE.: 2

290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357

Shipping date..... 01/26/2011
Name of Carrier.... TST OVERLAND #222212
F.O.B..... BOUCHERVILLE

FORMULE COMBINÉE ET ARRÊTÉE DE CONNAISSANCE SIMPLE - CONTRAT D'EXPÉDITION DE MESSAGERIES.
ADOPTÉE PAR LES CHEMINS DE FER CANADIENS (Canadian Freight Classification) et pouvant être utilisée à titre
agent de pure et simple FER QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI
SONT SOUS LA JURIDICTION DE LA COMMISSION CONNEXES A CANADIENNE DES TRANSPORTS. EMIS A LA
DEMANDE DE L'EXPÉDITEUR

Il est convenu entre l'expéditeur chargé du transport d'assurer par une partie quelconque
du parcours à destination, et tout intérêt dans une partie ou toutes lesdites marchandises que tout service exécuté ci-dessus est sujet à
toutes les conditions (qui sont par les présentes incorporées par renvoi au présent et ont la même force et le même effet que si elles
étaient entièrement et spécifiquement énoncées au long dans ce document.)
1. approuvées par la Commission des Transports du Canada, suivant l'ordonnance générale numéro T-6 du 1er février 1963,
d'expédier par demande, lorsque lesdites marchandises sont transportées par voie ferrée de chemin de fer ou
2. stipulées dans la formule de connaissance ci-dessus, ou imposées par les tarifs applicables, classifications ou règlements
n'applicant aux services des chemins de fer, lorsque lesdites marchandises sont transportées par route ou
3. stipulées dans la formule de connaissance en vigueur du règlement adopté par l'arrêté en conseil 986-79 du 4 Avril 1979, lorsque
lesdites marchandises proviennent de Québec, sont transportées par route.
4. stipulées dans la formule du Contrat d'Expédition Messageries approuvée par la Commission des Chemins de Fer du Canada par
l'ordonnance numéro T-43 du 18 septembre 1967 telle que citée dans la Classification (Expresse Traffic Association Tarif 100) en
vigueur à la date ci-dessus, lorsque les marchandises sont transportées par véhicule express soumis à la Jurisdiction de l'Association
Classification et étant adoptées par le ministre et acceptées pour lui-même ainsi que pour ses délégués.

Destiné à :

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY
RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT
COMMISSION ISSUED AT SHIPPER'S REQUEST.
It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to
each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subject to all
the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully
and specifically set forth herein).
1. approved by the board of transport commission for Canada by General Order No. T-6, dated February 1, 1963 and forth in the
Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said
goods are carried by rail carrier; or
2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations under carrier's
services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council 986-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. T-43 dated
September 18, 1967 and set forth in Express Traffic Association Tarif 100 in effect on the date hereof, when said goods are
carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted
for himself and his assigns.

Telephone..... 613 632 5200

Customer order.: 13354

Description du chargement et marques spéciales/Description of shipments and special marks	Folds/Weight	Pieces/PCS	Si les frais sont payables d'avance écrire ou estamper ici : If charges are to be prepaid write or stamp here: Collect
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment YK Country of Origin: CHN HT#: YT1679 rev:08/08		2	Recu/Received \$ Doit être créditée aux frais sur les biens ci-contre. Agent ou caissier/Agent or Cashier Per./Per. A l'usage du voiturier/For carrier's use Avance et ou Au delà/ Advance and or beyond \$ Divers./Misc. \$ Suppl. Pièce / Suppl. Pièce \$ Suppl. Valeur / Suppl. Value \$ Total/Total \$ L'expéditeur inscrit le montant (P.S.L.) P Montant/Amount \$ S Frais/Fee \$ L Total/Total \$
Bdls/Pieces 1 + 0 - 1	Nombre de pièces à grandes dimensions / Number of extra large pieces.	Poids total/Total weight 87 LB	Valuation/Valuation
Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following. Dimensions/Dimensions Volume(pied cubes)/Total cubic feet Poids total/Dimensional weight			Numero de comm/Order number 1097398
Expéditeur/Shipper		Agent/Transport	Signature du client/Client's



Services de distribution Marmon/La société Berkshire Hathaway


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

 290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PACKING SLIP

 PAGE... 1
 Order : 1097398
 Date..: 01/26/2011

SOLD TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13354	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0.500W.058 <i>F0000 8322</i> HT#.....: F00006343 Total... 17	17	204/FT	204/FT	
02	ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T1.000W.188 HT#.....: 50924 060 Total... 1	1	24/FT	24/FT	
03	ALUMINUM SMLS TUBE ATS .375 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0.375W.049 HT#.....: F00007462 Total... 2	2	24/FT	24/FT	
04	ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0.625W.065 HT#.....: F00007882 Total... 4	4	48/FT	48/FT	
05	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T1.000W.065 HT#.....: F00004378 Total... 5	5	60/FT	60/FT	
06	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#.: M304TR0.500W.035 HT#.....: YT0674 Total... 5	5	100/FT	100/FT	
07	STAINLESS STEEL SEAMLESS TUBE				

Continued on next page..



A Marmon Distribution Services /Berkshire Hathaway Company


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

 290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PACKING SLIP

 PAGE... 2
 Order : 1097398
 Date... 01/26/2011

SOLD TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON		YOUR ORDER NO.
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude		13354
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
40 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#: M304TRO.750W.049 HT#.....: YT1679 Total...	rev:08/08 2 2	40/FT 40/FT		

No. of Bcls/Pieces

1 / 0

Total weight.....:

87

Customers.:



A Marmon Distribution Services/Berkshire Hathaway Company

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-11349-2		CUSTOMER PART NUMBER: AT7.5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205589	LINE ITEM: 002	SHIP DATE: 08/07/2010	KAISER LOT NUMBER: F00008322	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 326.000 LB	QUANTITY: 286.000 PCS	B/L NUMBER: 204875	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONV/ACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
068297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 1 of 2

Nathaniel Stevens
ATS 500.058 D6061 T6

MARMON / KEYSTONE

Q.C. REVIEWED	
DATE	INITIAL
8/27/10	JA

**KAISER
ALUMINUM**
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
8573 W. WILLIS ROAD
CHANDLER, AZ 85228

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 2 of 2

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 80-8143-1		CUSTOMER PART NUMBER: AT1.5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 204128	LINE ITEM: 001	SHIP DATE: 10/28/2009	KAISER LOT NUMBER: F00006343	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 691.000 LB	QUANTITY: 606.000 PCS	BL NUMBER: 203279	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% LACS	BEND
F00006343	0001	1	47.4	44.0	12.0	N/A	N/A	N/A
F00006343	0002	1	48.3	44.9	12.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67559	.64	.30	.22	.05	.96	.07	.04	.02	.00	.00	.00	.00	.02

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

MARMON / KEYSTONE

G.C. REVIEWED

DATE INITIAL

01/10 JA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms (conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Kaiser Order Number: 204128

Line Item: 001

Christopher Garcia

Page 1 of 2

ATS 500.058 D6061 T6

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00005480

Kaiser Order Number: 204128

Page 2 of 2

Q. C. REVIEWED m: 001

KAISER

ALUMINUM

FABRICATED PRODUCTS

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CERTIFIED TEST REPORT

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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 60-52051-1		CUSTOMER PART NUMBER: SPIRIT-360068		PRODUCT DESCRIPTION: 1,000 OD X 0.188 WALL ESRT	
KAISER ORDER NUMBER: 9055001	LINE ITEM: 001	SHIP DATE: 04/20/2010	KAISER LOT NUMBER: 50924 060	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 6527.000 LB	QUANTITY: 482.000 PCS	B/L NUMBER: 558276	DIAM/DA/THKMS:	WIDTH:	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	elong in 2	HARDNESS	CONDUCT.	BEND
XTR092861	0001	001	44.3	37.6	14.1	NA N/A	N/A	N/A
XTR092861	0001	002	44.6	40.9	10.4	NA N/A	N/A	N/A
XTR092861	0001	003	44.6	40.5	12.5	NA N/A	N/A	N/A
XTR092861	0001	004	43.7	39.6	14.5	NA N/A	N/A	N/A
XTR092861	0001	005	43.2	39.4	13.3	NA N/A	N/A	N/A
XTR092861	0001	006	42.6	38.6	14.0	NA N/A	N/A	N/A
XTR092861	0001	007	44.1	39.6	16.0	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ba	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II AMS-QQ-A-200/B TYPE 1
ASTM-B345-02 UNS#96061 ASME 9B-221 1998 SEC II (T6511 also conforms to T6-not
applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00288992

Kaiser Order Number: 9055001

Line Item: 001

Page 1 of 1

ILLAP

ATS

1,000 .188

E6061

T6511

SLSPRS#
OR REF#

INT#

TO:

06/21/2010 From: MARMON/KEYSTONE CORPORATION

C PART#
C.F.O.#
M/K OR#

04/12/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INFT.:

OR.REF:

C.P.O.:

SLSPRS:

C PART:

KAISER

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<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
8573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:	
60-8448-1		AT/375.049/734		Seamless Tube/Pipe	
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
204865	001	03/10/2010	F00007462	6061	T6
WEIGHT SHIPPED:	QUANTITY:	BL NUMBER:	DIAM/DA/THKNS:	WIDTH:	LENGTH:
364.000 LB	516.000 PCS	204144			12.000 FT
SHIP TO:			SOLD TO:		
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRACS	BEND
F00007462	0001	1	45.7	42.1	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Sr	Tot
Maximum	0.60	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67869	.61	.34	.23	.05	.99	.08	.05	.02	.00	.00	.00	.01	.02

CERTIFICATION

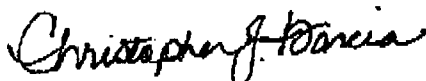
Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006461

Kaiser Order Number: 204865

Line Item: 001



Page 1 of 2

AT3 1375.049 D6061 T6

04/12/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.:

OR. REF:

C. P. O.:

SLSPRS:

C PART:

KAISER
ALUMINUM
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**<http://Certs.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226**Applicable Requirements:**

Description: MADE IN USA

OD: 0.375"; Wall: 0.049"; Round &

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q.C. Reviewed
*1304/28/10***CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005481

Christopher J. Garcia

Kaiser Order Number: 204865

Page 2 of 2

Line Item: 001

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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 80-10004-1		CUSTOMER PART NUMBER: AT/625.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205253	LINE ITEM: 001	SHIP DATE: 04/25/2010	KAISER LOT NUMBER: F00007882	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 601.000 LB	QUANTITY: 373.000 PCS	B/L NUMBER: 204471	DIAM/OD/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00007882	0001	1	44.0	41.6	15.0	N/A	N/A	N/A
F00007882	0002	1	45.1	42.7	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Kaiser Order Number: 205253

Line Item: 001

Page 1 of 2

Christopher J. Garcia

ATB 625.065 D6061 T6

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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.065"; Round 8
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001

*Christopher J. Garcia***Q. C. REVIEWED**

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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 80-39144		CUSTOMER PART NUMBER: AT/1.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 202797	LINE ITEM: 002	SHIP DATE: 12/22/2008	KAISER LOT NUMBER: F00004378	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 614.000 LB	QUANTITY: 228.000 PCS	BA NUMBER: 201844	DIAM/ID/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONSLACS	BEND
F00004378	0001	1	45.3	41.6	16.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Sr	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6894	.63	.35	.22	.05	1.02	.08	.06	.02	.00	.00	.00	.01	.03

Applicable Requirements:

Description: OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005

CERTIFICATION

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Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Wilfredo A. delaCruz

Kaiser Order Number: 202797

Page 1 of 2

Line Item: 002

AT 1.065 734

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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

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Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Kaiser Order Number: 202797

Wilfredo A. delaCruz

Page 2 of 2

Q. C. REVIEWED

Line Item: 002



CRYSTAL-PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2010-3-5-B-5						
P.O. NO.: BN6680						ORDER NO.: 2010-03-005-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-07/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO.: YT0674						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0				
RESULTS (LADLE)		0.022	0.82	0.039	0.004	0.46	8.06	18.12				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	P10-5-66	500	797	340	685	45.5	OK	OK	76	OK (DRILLED HOLE)
<div> <div> REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62 </div> <div> 1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT </div> </div>												

QC REVIEWED

AUG 11 2010

m



CRYSTAL-PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER: MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO.: 2010-5-13-A-7						
P.O. NO.: MN6855						ORDER NO.: 2010-05-013-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO.: YT1679						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0-12.0	18.0-20.0				
RESULTS (LADLE)		0.026	0.80	0.039	0.004	0.44	8.08	18.11				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)
0.750	0.063	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)
0.750	0.095	20	10-6-269	25	152	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS:						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213/ASME SA213-07						2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT						
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED						<div style="border: 1px solid black; padding: 5px; display: inline-block;"> Q.C. Reviewed <i>RS 11/05/10</i> </div>						
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-10-09-20												